



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7912

Job Sheet 182247



Part No: 647.7912

Job Qty: 56 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/17/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV N/C SHEET 4 IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	56 Ea	9/17/18	9/17/18	0.00	0.00	Start Up Waterjet		DL 18/08/21
110	Waterjet	56 pcs	9/17/18	9/17/18	0.00	3.10	Waterjet1		DL 18/08/21
120	QC	56 pcs	9/17/18	9/17/18	0.00	0.00	QC2 Waterjet-1		DL 18/08/21
130	QC	56 pcs	9/17/18	9/17/18	0.00	0.00	QC8-1		AUG 21 2018 38
140	Brake NC	56 pcs	9/17/18	9/17/18	0.00	1.59	Brake NC 1		Sig DAS
150	QC	56 pcs	9/17/18	9/17/18	0.00	0.00	QC5		SEP 11 2018 68
160	Outsource	56 pcs	9/17/18	9/17/18			ATG001-VC	5	CG 18-9-189
170	Packaging	56 pcs	9/17/18	9/17/18	0.00	0.00	Packaging2		10 SEP 27 2018
180	QC	56 pcs	9/17/18	9/17/18	0.00	0.00	QC5		SEP 28 2018 68
190	SprayPaint	56 pcs	9/17/18	9/17/18	0.00	1.36	Spray Paint		9-89
200	QC	56 pcs	9/17/18	9/17/18	0.00	0.00	QC14		NOT REQUIRED
210	Packaging	56 pcs	9/17/18	9/17/18	0.00	0.00	Packaging3-1		OCT 10 2018
220	QC21-SA	56 Ea	9/17/18	9/17/18	0.00	0.00	QC21		OCT 17 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: 4/1 Prog Rev: N/C 2-Debur if necessary
 Descriptions: **160** - ISSUE P/O: 040983 Hard Anodize, Color Black and Prime As Per Dwg. 647.7900
190 - PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) CARDINAL 4860-50 PRIMER
 BATCH: _____
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	2.0664 sf (.0369 ea)	90-Start up Operation	Sealed 3212

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	2	154	0

Part Specifications

Specifications could not be found.



AEROSPACE

Container No: S104008



Part: 647.7912

Job No: 182247

Serial No/Batch: S104008

Revision:

Inspector:

Exp Date:

Instructions:

UAT Aerospace Ltd.
1270 Aldersden Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 832-5200
Email: sales @ dartaero.com
www.dartaerospace.com

Date: 08/21/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040983**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO040983

PO Date: 9/11/18

Due Date: 10/5/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground

Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178084	D4842-4	Lower Cutter Body, RH Issue P/O to ATG :	Firmed	-	10/5/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
					6X	SEP 27 2018					
2	178085	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	-	10/5/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
					6X	SEP 27 2018					
3	182247	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	-	10/5/18	56 pcs	0 pcs	56 pcs	\$10.45/pcs	\$585.20
					56X	SEP 27 2018					
4	181356	647.1613	Doubler Issue P/O to ATG : 1- Black Anodize as per Dwg, SEE NOTE #3 2- PRIME AS PER DWG, SEE NOTE #3 Certification of Conformity is required	Firmed	-	10/5/18	40 pcs	0 pcs	40 pcs	\$8.75/pcs	\$350.00
					40X	SEP 27 2018					
5	181374	647.7918	Bracket ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2)	Firmed	-	10/5/18	30 pcs	0 pcs	30 pcs	\$11.75/pcs	\$352.50
					30X	SEP 27 2018					
6	179154	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3300	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20

9/17/2018

PURCHASE ORDER



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040983

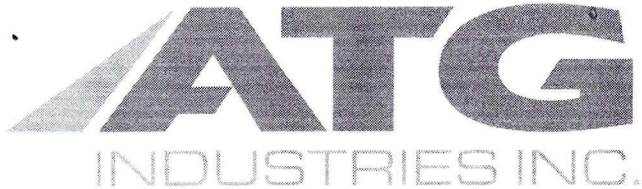
Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179155	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG :	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20
8	178573	RBT400213-1	Tab Bender Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	10/5/18	12 pcs	0 pcs	12 pcs	\$13.35/pcs	\$160.20
Grand Total:											\$2,187.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/17/18 10:13 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916136

Date: 27-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris Pula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
56 ea	Part: 647.7912 ✓ Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23734	Rev: NC	PO: PO040983 ✓ Line: 3
30 ea	Part: 647.7918 ✓ Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23736	Rev: N/C	PO: PO040983 ✓ Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>27/9/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			